VENDOR STOCK NUMBERS BH16-084-599-02-ESPRESSO BH16-084-599-03-WHITE BH16-084-599-04-WEATHERED BH17-084-098-96-GRAY

BH16-084-599-05-BIRCH BH16-084-599-06-BLACK BH17-084-098-22-RUSTIC GRAY

TOP PANEL MAXIMUM LOAD 100 LB (45.5 KG)	
MAXIMUM LOAD 30 LB (13.6 KG)	
MAXIMUM LOAD 100 LB (45.5 KG)	

RECOMMENDED NUMBER OF PEOPLE FOR ASSEMBLY : 2 ESTIMATED ASSEMBLY TIME: 1 HOUR **16 STEPS TO COMPLETE**

- CALL OUR TOLL FREE NUMBER 1-800-729-1569 FOR FURTHER ASSISTANCE.
- THIS INSTRUCTION BOOKLET CONTAINS IMPORTANT SAFETY INFORMATION. PLEASE READ AND • **KEEP FOR FUTURE REFERENCE.**
- DO NOT ALLOW CHILDREN TO CLIMB OR PLAY ON THE UNIT. •
- CLEAN THE PRODUCT WITH YOUR FAVORITE FURNITURE POLISH AND A SOFT CLOTH.
- DO NOT USE HARSH CHEMICALS OR ABRASIVE CLEANERS.
- MOVE YOUR NEW FURNITURE CAREFULLY WITH TWO PEOPLE. NEVER PUSH OR DRAG THE UNIT.

DO NOT RETURN THE PRODUCT TO THE STORE. INDIVIDUAL STORES DO NOT STOCK PARTS. FOR MISSING OR DAMAGED PARTS CALL 1-800-729-1569. PARTS WILL BE SHIPPED FREE OF CHARGE.

FOR PROMPT, RELIABLE SERVICE, PLEASE HAVE YOUR ASSEMBLY MANUAL READY.

LOT NUMBER DATE OF PURCHASE / /

3D GUIDED INTERACTIVE ASSEMBLY **INSTRUCTIONS CAN BE FOUND IN BILT** DOWNLOAD THE FREE APP







Powered by **BILT** Intelligent Instructions®

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 VENDOR STOCK NUMBERS
 BH16-084-599-05-BIRCH

 BH16-084-599-02-ESPRESSO
 BH16-084-599-06-BLACK

 BH16-084-599-03-WHITE
 BH17-084-098-22-RUSTIC GRAY

 BH16-084-599-04-WEATHERED
 BH17-084-098-96-GRAY



- Read and understand all the steps carefully before starting. If each step is not followed in the correct order the assembly will be difficult and may result in damages.
- Work in a spacious area, preferably on a carpeted surface, near where the unit will be used.
- Make sure all the parts are included. Most boards are labeled with a removable sticker.

Helpful hints

- Call our toll free number if you need assistance. We are available to assist you Monday Friday from 9:00 am 5:00 pm Eastern Standard Time.
- **1-800-729-1569** USA only.

TOOLS NEEDED TO ASSEMBLE





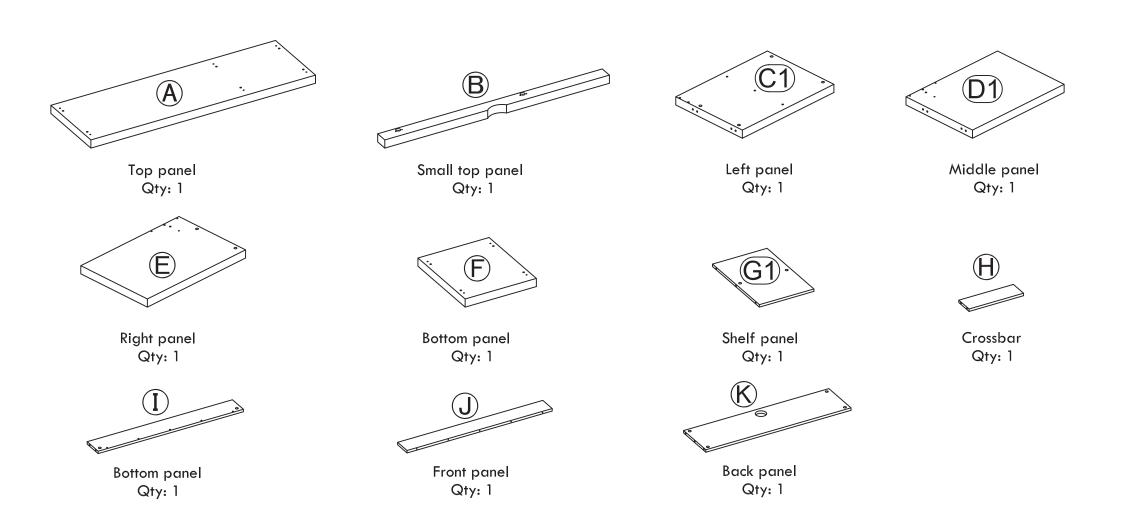
DO NOT USE POWER TOOLS TO ASSEMBLE YOUR FURNITURE. POWER TOOLS MAY DAMAGE THE PARTS AND RESULT IN DAMAGE.

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VENDOR STOCK NUMBERS BH16-084-599-02-ESPRESSO BH16-084-599-03-WHITE BH16-084-599-04-WEATHERED BH17-084-098-96-GRAY

BH16-084-599-05-BIRCH BH16-084-599-06-BLACK BH17-084-098-22-RUSTIC GRAY

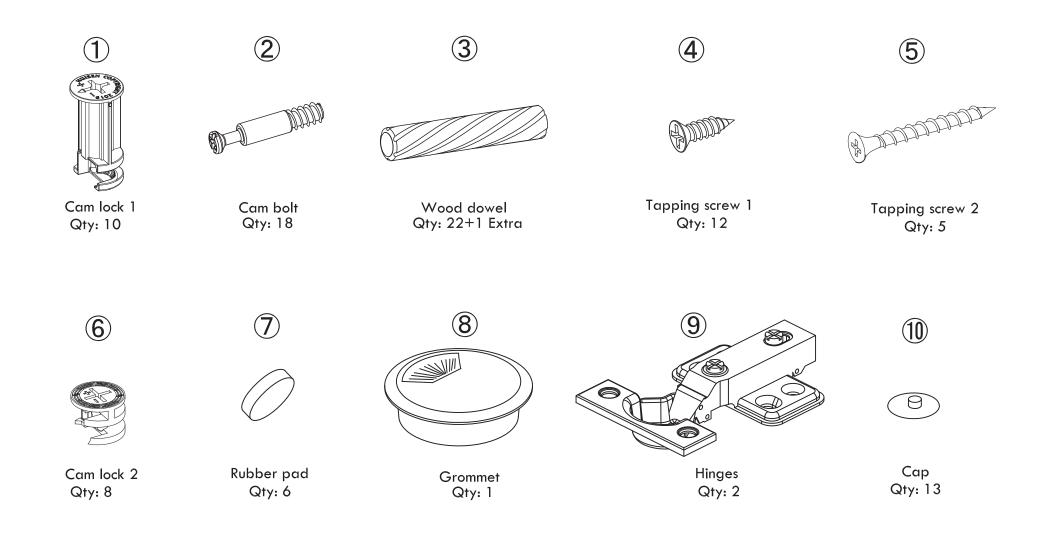


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3 22

VENDOR STOCK NUMBERS BH16-084-599-02-ESPRESSO BH16-084-599-03-WHITE BH16-084-599-04-WEATHERED

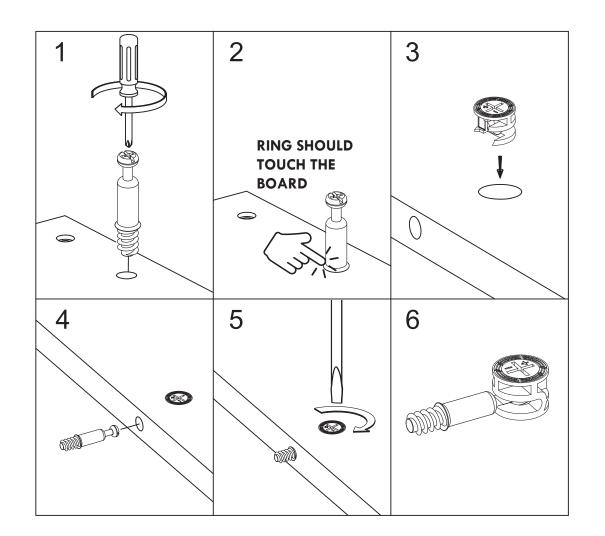
BH16-084-599-05-BIRCH BH16-084-599-06-BLACK BH17-084-098-22-RUSTIC GRAY BH17-084-098-96-GRAY



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CAM FASTENING SYSTEM EXAMPLE



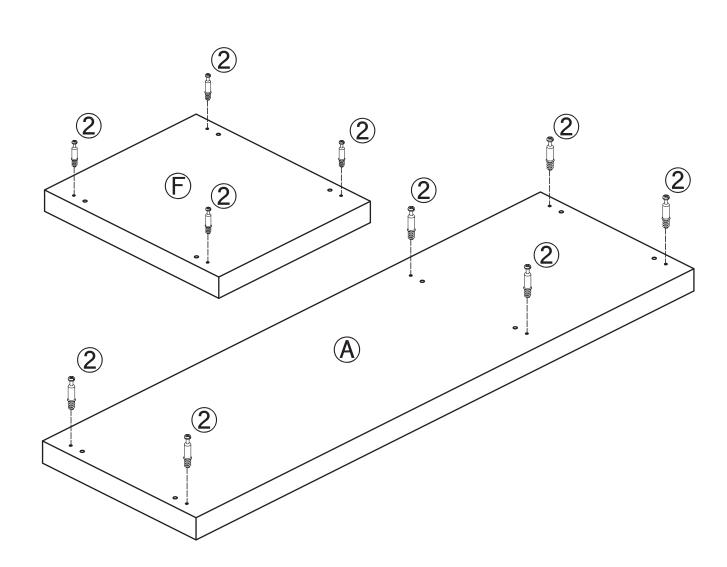
CAM FASTENING SYSTEM EXAMPLE

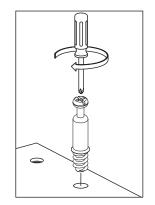
- 1. Screw the **cam bolt** into the predrilled panel. The screw should be tightened so no threads are visible.
- 2. The larger ring of the cam should touch the panel.
- 3. Insert the **cam lock** into the predrilled hole in the panel. The plus and minus signs should be facing the outside of the panel.
- 4. Connect the previously tightened **cam bolt** with the panel connected into the **cam lock**.
- 5. Using a flat head screw driver, turn the **cam lock** halfway clockwise to secure the **cam bolt**.
- 6. FAILURE TO PROPERLY SECURE THE CAM LOCK AND CAM BOLT COULD RESULT IN PRODUCT INSTABALITY AND FAILURE.

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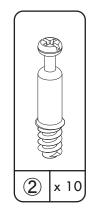






INSERT THE CAM BOLT INTO THE PREDRILLED PANEL. THE SCREW SHOULD BE TIGHTENED SO NO THREADS ARE VISIBLE.

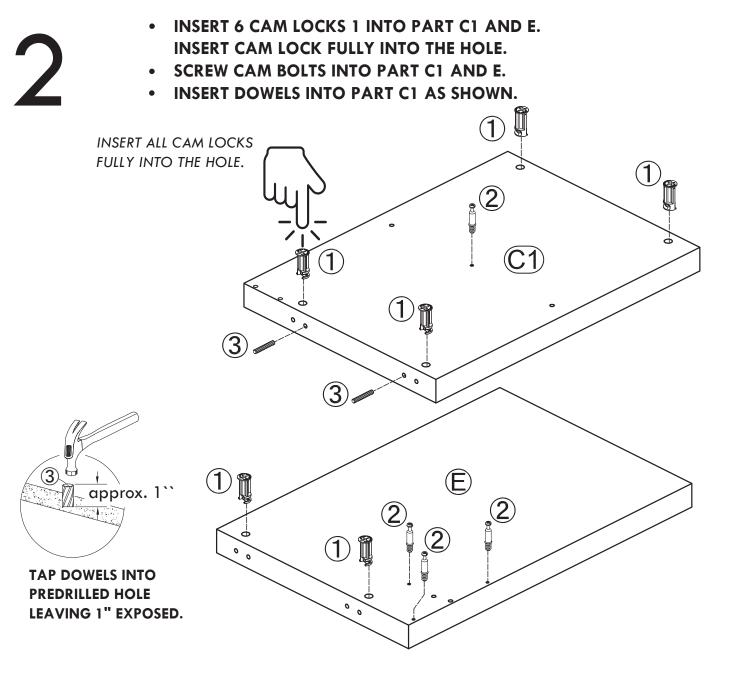
PARTS

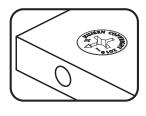




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ADDITIONAL NOTES

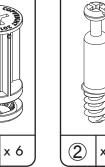


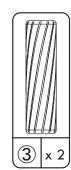


PLUS AND MINUS SYMBOLS ON THE CAMLOCK POINTS TO THE PREDRILLED HOLE. INSERT CAM LOCK FULLY INTO HOLE.



PARTS





x 4

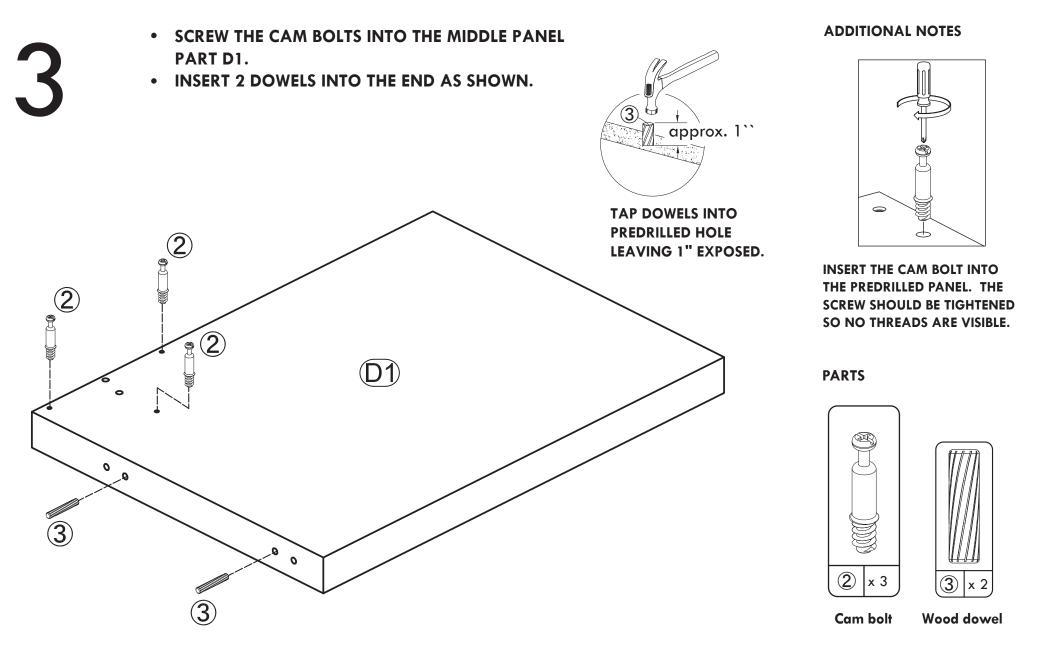


Cam lock 1

(1)

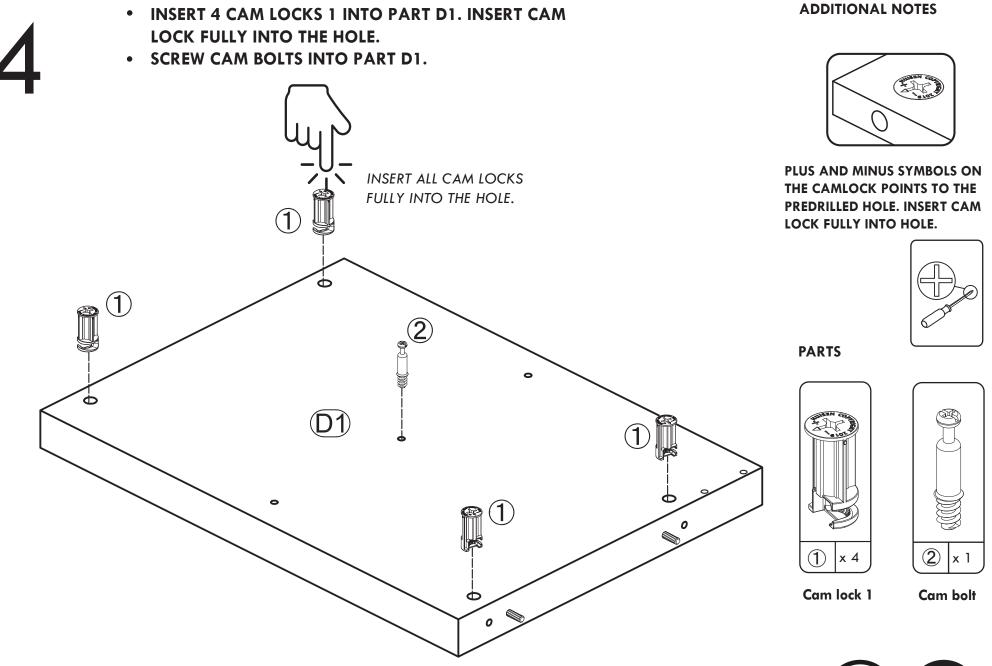
Cam bolt Wood dowel

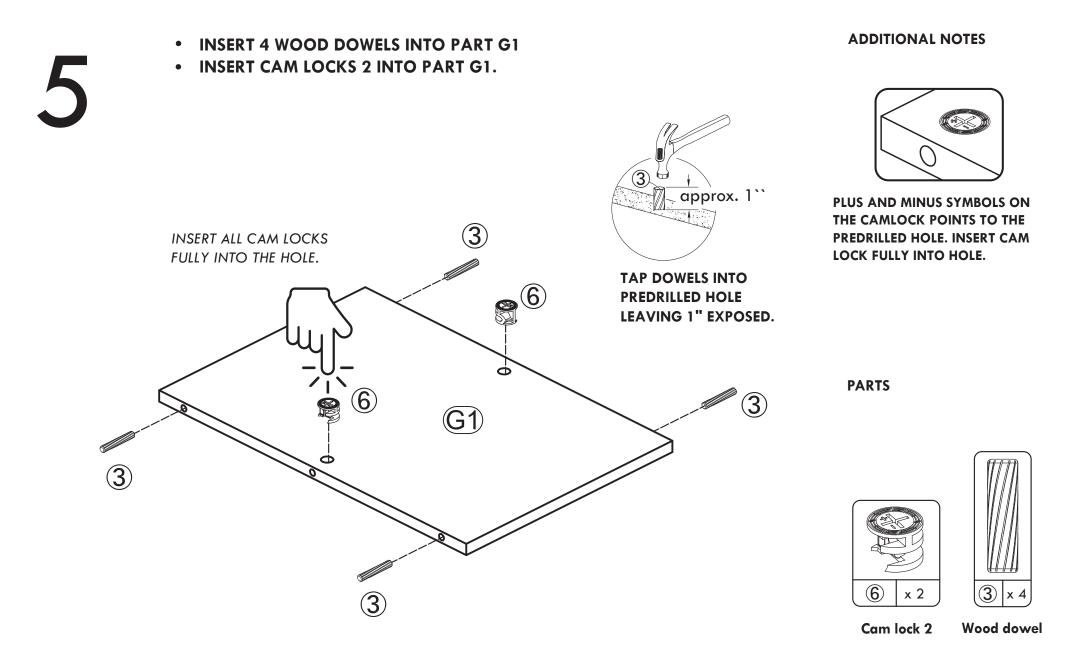


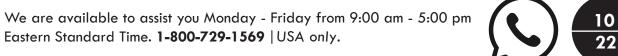


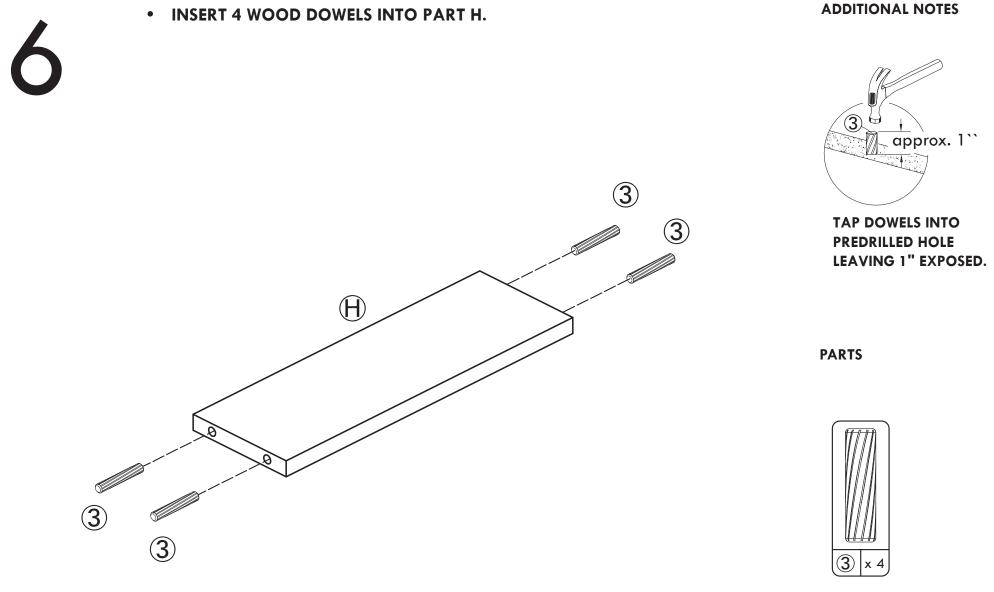
STEP 4 REQUIRES THIS PART TO BE FLIPPED OVER UPON COMPLETION OF THIS STEP.









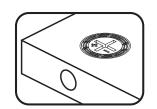


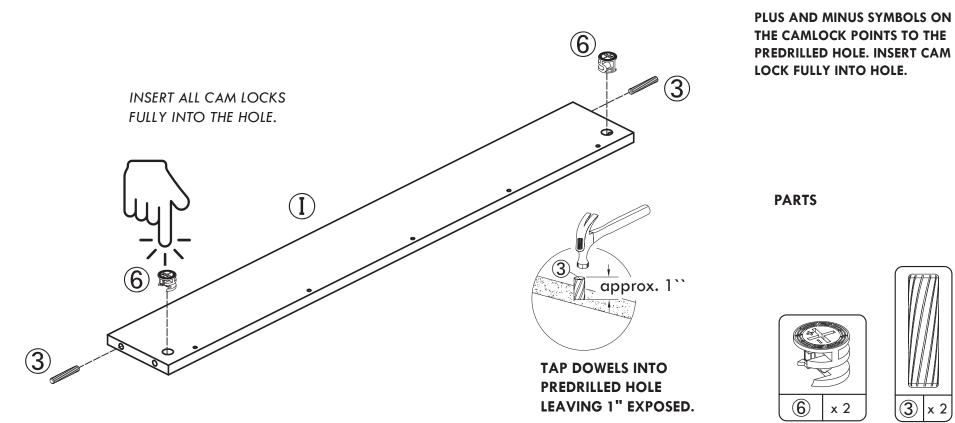




ADDITIONAL NOTES

- INSERT 2 WOOD DOWELS INTO PART I.
- INSERT 2 CAM LOCKS 2 INTO PART I.

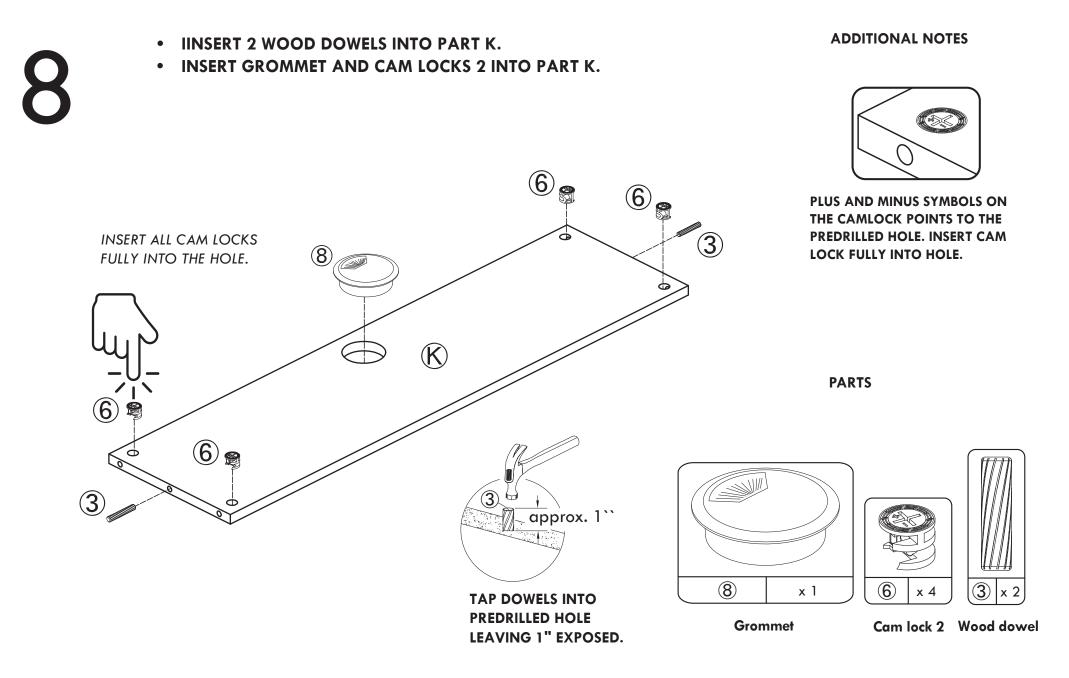




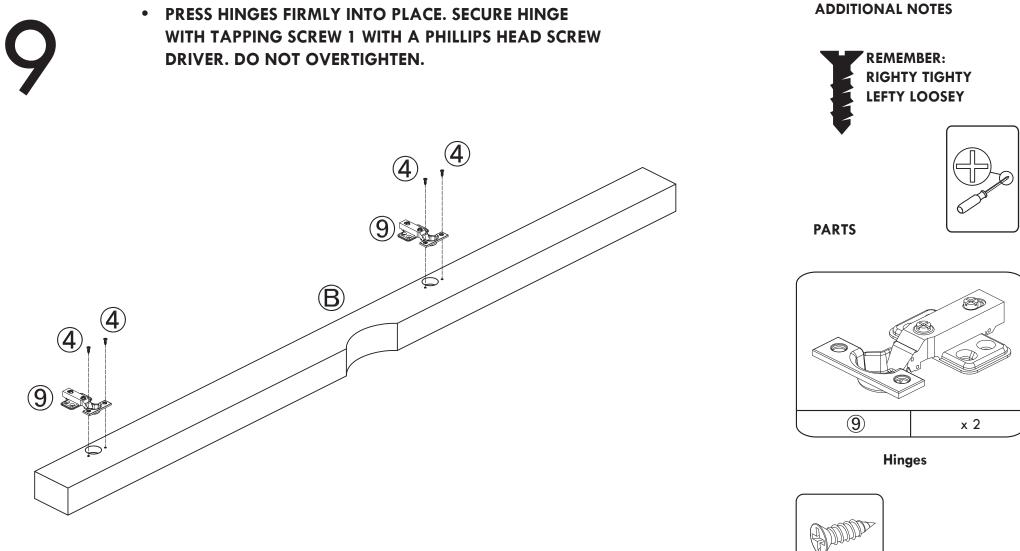
Cam lock 2

Wood dowel

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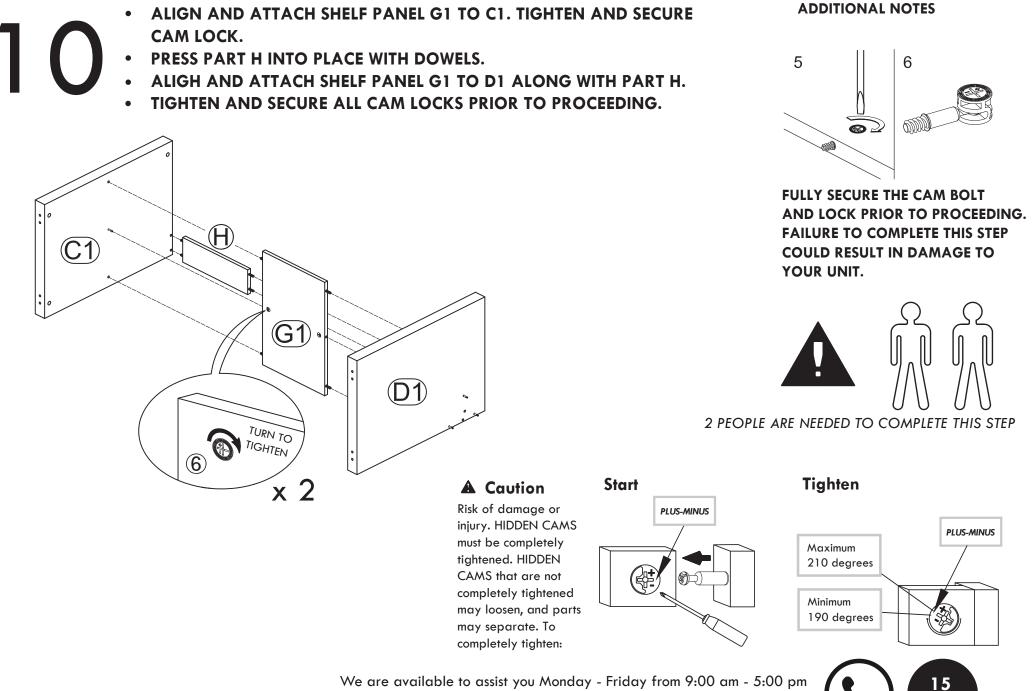






Tapping screw 1





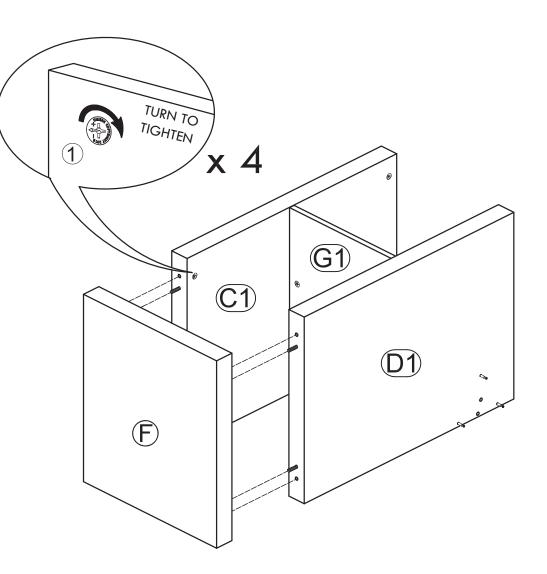
Eastern Standard Time. 1-800-729-1569 | USA only.

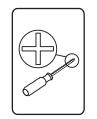
22

ADDITIONAL NOTES

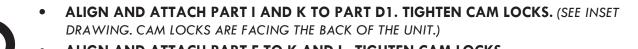
• ALIGN AND ATTACH PART F (BOTTOM PANEL) TO C1 AND D1.

• TIGHTEN AND SECURE THE CAM LOCKS PRIOR TO PROCEEDING TO THE NEXT STEP.

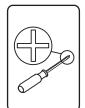


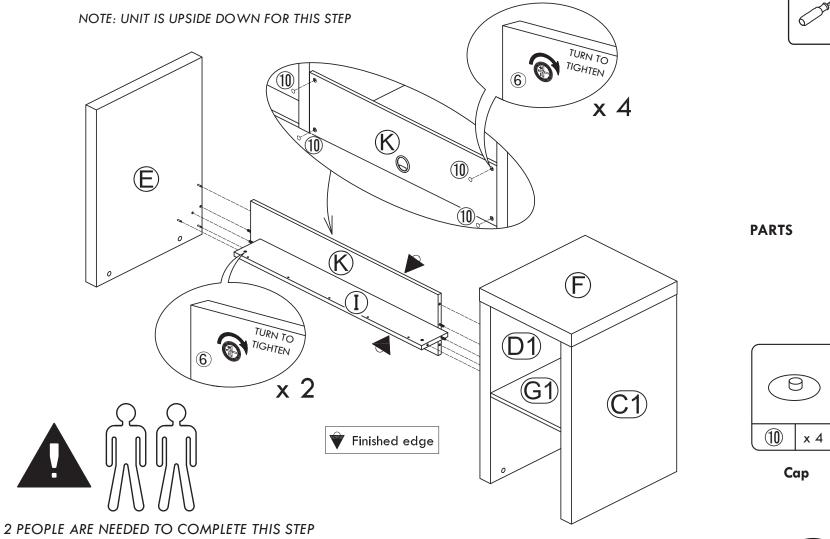




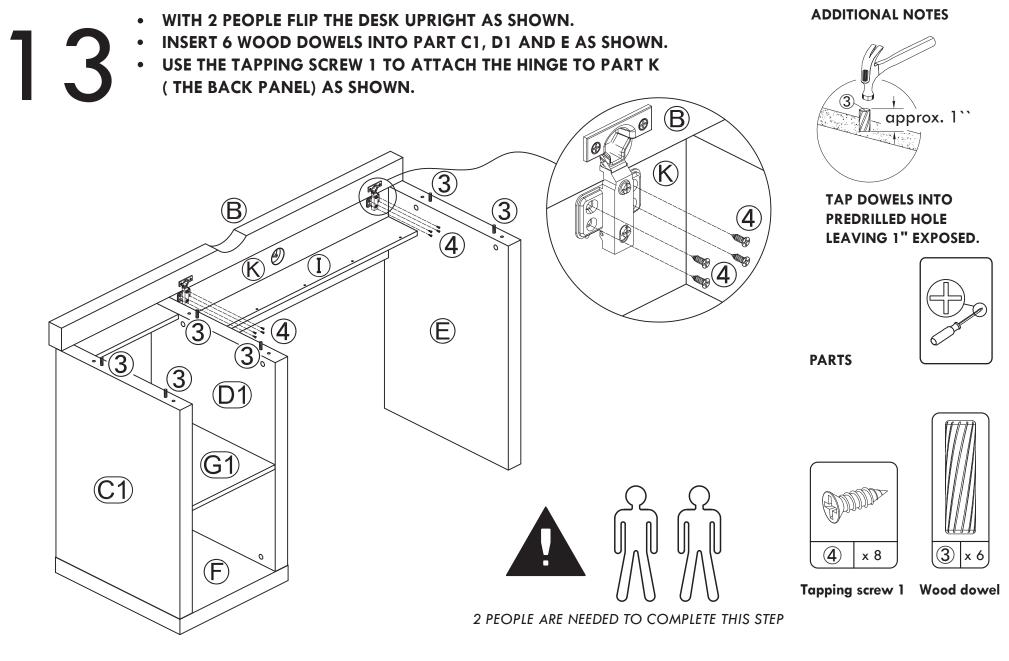


- ALIGN AND ATTACH PART E TO K AND I . TIGHTEN CAM LOCKS.
- USE THE CAP 10 TO COVER THE EXPOSED HOLES ON PART K.
- TIGHTEN AND SECURE THE CAM LOCKS PRIOR TO PROCEEDING TO THE NEXT STEP.

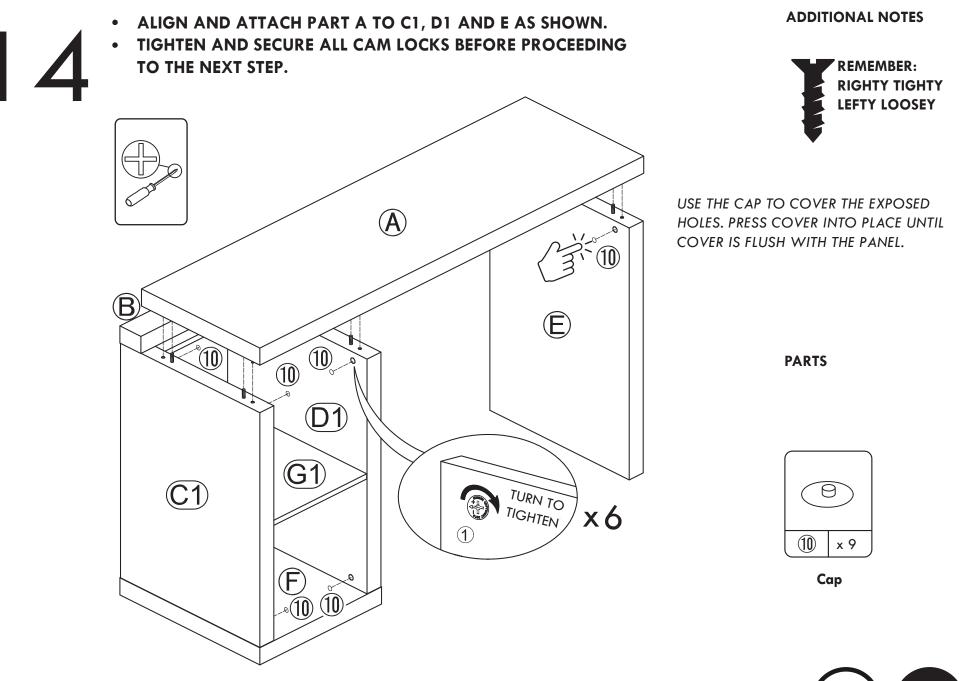










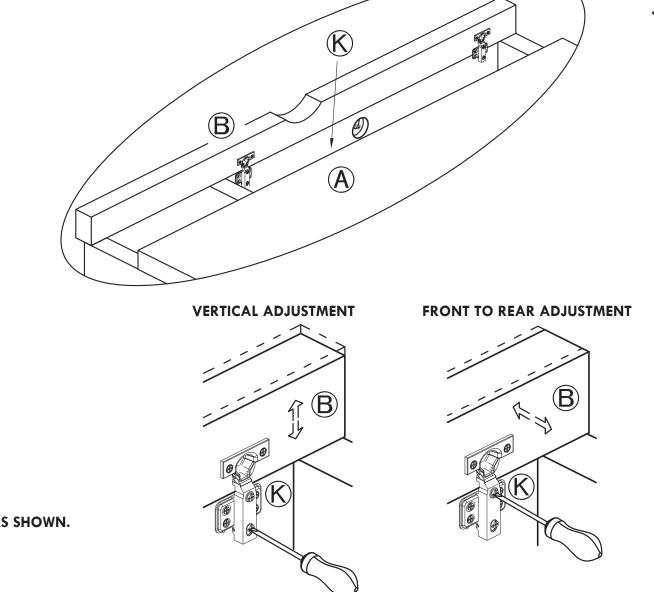


<u>19</u> 22



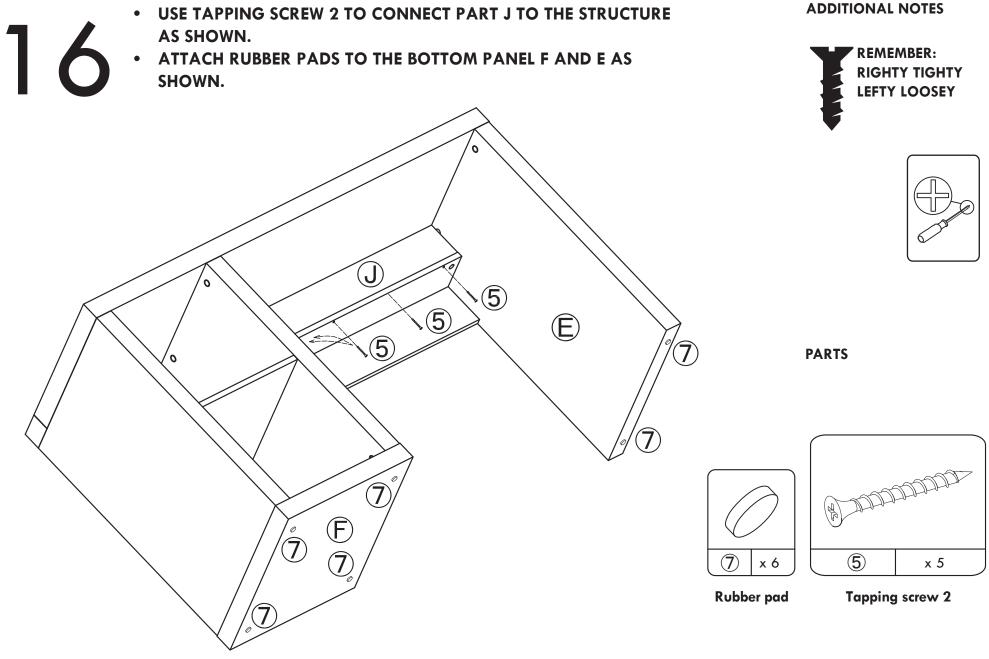








ADJUST THE TOP AS SHOWN.





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Quality Guarantee

Should this product be defective in workmanship or materials or fail under normal use, we will repair or replace it for up to (1) year from date of purchase. This warranty gives you specific legal rights and you may also have other rights which vary from State to State.

Share your journey!

We are available to assist you Monday - Friday from 9:00 am - 5:00 pm Eastern Standard Time. **1-800-729-1569** | USA only.

